

LE 91SL

LIQUID HANDLING ASSEMBLY

For Series A & B with 0.9 Liquifram

CAUTION

When pumping chemicals make certain that all tubing is securely attached to the fittings. It is recommended that tubing or pipe lines be shielded to prevent possible injury in case of rupture or accidental damage. Always wear protective clothing when working on or near chemical metering pump.

MATERIALS

| | |
|------------|-----------------------|
| Fittings | PVC/Polypropylene |
| Seal Rings | Polyprol™ |
| Balls | Ceramic |
| Head | Acrylic |
| Liquifram | Teflon Face |
| Suction | .375" OD Polyethylene |
| Discharge | .375" OD Polyethylene |

A. INSTALLING INJECTION CHECK VALVE

1. The injection check valve should always be installed as close as possible to the point of chemical injection, at the very end of the tubing run.
2. Purpose of injection check valve is to prevent backflow from treated line.
3. A 1/2" NPT female fitting with sufficient depth will accept the injection check valve.
4. In order to insure correct seating of the ball inside the check valve, the injection check valve must be installed vertically upwards.

B. CONNECTING DISCHARGE TUBING

1. Discharge tubing is relatively stiff translucent tubing.
2. Route tubing from injection check valve to chemical metering pump making sure it does not touch hot surfaces, sharp surfaces, or is bent so sharply that it kinks.
3. Slide small end of coupling nut onto tubing.
4. Slide slip ring onto tubing.
5. Push tubing over tapered nozzle of discharge valve housing so that tubing flares out and reaches the shoulder. (If tubing is stiff from cold, dip end in hot water).
6. Slide down the coupling nut until threads are engaged. Tighten by hand until tubing is held securely in place.

*Excessive force will crack or distort fittings.
DO NOT USE PIPE WRENCH.*

7. Follow the same procedure for connecting tubing to injection valve.

C. CONNECTING SUCTION TUBING

1. Suction tubing is soft transparent tubing.
2. Cut suction tubing to a length such that the foot valve hangs just above the bottom of the chemical container. Maximum recommended vertical suction lift is 5 ft. (1.5m).
3. Follow same procedure (see B) in connecting suction tubing to suction valve and foot valve.
4. If a suction tube straightener is desired, one may be fabricated from a 3 ft. (1m) piece of 1/2" schedule SDR 13.5 (thin wall type) PVC pipe.

5. Dip end of PVC pipe in hot water for at least 1 minute.
6. Push pipe over small end of coupling nut on top of foot valve.

D. PRIMING

1. Connect pressure release tubing to pressure release port.
2. Route tubing to solution reservoir and anchor with plastic tie provided.
3. Set pump at 80% speed and 100% stroke. Start pump.
4. Pull on Pressure Release knob, (red or black knob) holding knob out until chemical is visible through translucent return tubing.
5. Pump is now primed.

NOTE:

- (a) Pump is normally self-priming if suction lift is no more than 5 ft. (1.5m), valves in the pump are wet with water (pump is shipped from factory with water in pump head) and the above steps (D1 thru D5) are followed.
- (b) If the pump does not self-prime, remove Anti-Syphon/Pressure Release Valve Assembly and discharge valve ball, and pour water or chemical slowly into discharge port until head is filled. Replace valve ball and follow steps, D1 thru D5 thereafter.

E. DEPRESSURIZING DISCHARGE LINE

1. It is possible to depressurize discharge line and pump head without removal of tubing or loosening of fittings.

Be sure injection check valve is properly installed and is operating. If a gate valve or globe has been installed, downstream of injection check valve, it should be closed. Be certain relief tubing is connected and run to chemical reservoir.

2. Pull on both anti-syphon and relief knobs.
3. The discharge line is now depressurized.
4. If injection check valve is of higher elevation than pump head, disconnecting tubing at injection check valve end will allow air to enter and cause chemical to drain back to tank.

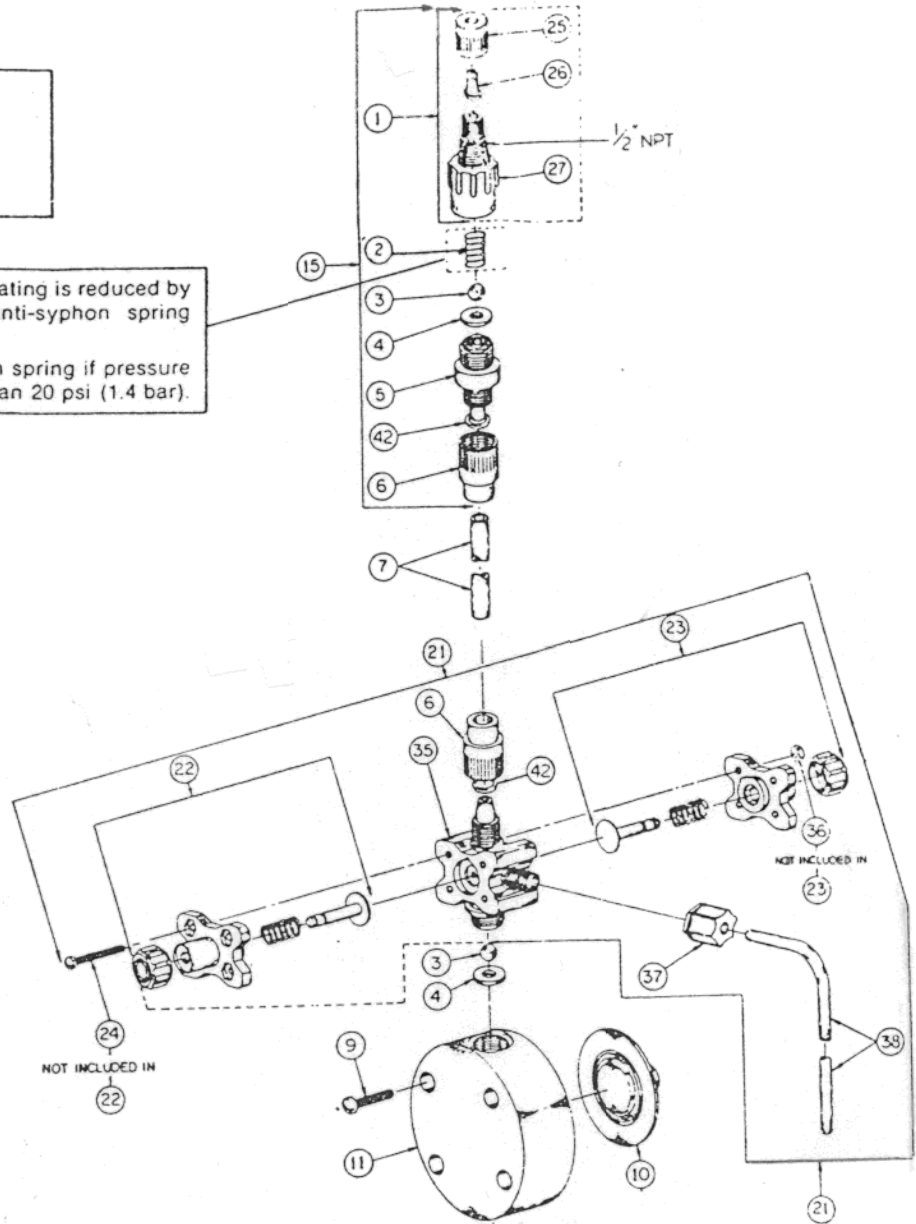


LIQUID METRONICS INCORPORATED

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NOTE:
Threaded connections into pump head are 1/4"-16 straight threads. Do not use Teflon tape. These joints are sealed by seal ring valve seats (Item 4 on exploded view).

1. Maximum pump pressure rating is reduced by 25 psi (1.7 bar) with anti-syphon spring installed.
2. Do not remove anti-syphon spring if pressure at injection point is less than 20 psi (1.4 bar).



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| Part No. | Description | Quantity |
|----------|---|----------|
| 10296 | Injector Fitting with Hypalon Flapper | 1 |
| 10339 | Spring | 1 |
| 10338 | Ball, Ceramic | 4 |
| 29443 | Seal Ring | 4 |
| 10292 | Valve Seat, PVC or Polypropylene | 1 |
| 10299 | Coupling Nut, gray PVC | 4 |
| 10342-10 | Tubing, Polyethylene, .375" OD | 1 |
| 10293 | Valve Housing, PVC or Polypropylene | 1 |
| 10340 | Screw, 10-24 x 1/4" S.S. | 4 |
| 10302 | Liquifram, 0.9 SI Teflon Face | 1 |
| 10113 | Head, Plexiglas, Machined | 1 |
| 10322 | Weight, Ceramic | 1 |
| 10978 | Foot Valve Seat, black Polypropylene | 1 |
| 10123 | Strainer, white Polypropylene | 1 |
| 27600 | Injection Check/Back Pressure Valve Asm | 1 |
| 27602 | Suction Valve Assembly | 1 |
| 27603 | Foot Valve Assembly | 1 |
| 10469-06 | Tubing, Vinyl, .375" OD | 1 |
| 28380 | Anti-Syphon/Pressure Release Valve Assy | 1 |
| 25691 | Pressure Release Cap Assy | 1 |
| 25692 | Anti-Syphon Cap Assy | 1 |
| 25627 | Screw, 8-32 x 1 1/4" S.S. | 4 |
| 25449 | Flapper Nut, PVC or Polypropylene | 1 |
| 10226 | Flapper, Hypalon, green dot | 1 |
| 29960 | Injector Fitting, PVC or Polypropylene | 1 |
| 25309 | Valve Body | 1 |
| 25628 | Nut, 6-32 Hex S.S. | 4 |
| 25631 | Nut, Ferrule | 1 |
| 25636-10 | Tubing, Polyethylene, 250" OD x 170" ID | 1 |
| 10156 | Plastic Tie (Not shown) | 1 |
| 26136 | Clamp Ring | 3 |

