

LE 97N (Aluminum)  
For Nutmeg Chemical Co.

**NOTE:**  
Threaded connections into pump head are 1/2"-16 straight threads. Do not use Teflon tape. These joints are sealed by seal ring valve seats (Ref. No 5 on exploded view).

1. Maximum pump pressure rating is reduced by 25 psi (1.7 bar) with anti-syphon spring installed.
2. Do not remove anti-syphon spring if pressure at injection point is less than 10 psi (0.7 bar).

Injection Check/Back Pressure Valve Asm.

Head Asm.

Discharge Valve Asm.

Suction Valve Asm.

Foot Valve Asm.

LE 97N

Ref. No.	Part No.	Description	Quantity
3	26691	Valve Housing, Alum. 1/2" NPT	1
4	10659*	Ball, 316 S.S.	4
5	10407*	Seal Ring, Teflon	4
6	27213	Head, Alum.	1
7	10340	Screw, 10-24 x 1/4" PH S.S.	4
8	10302*	Liquifram, 0.9 SI, Teflon Face	1
10	26690	Valve Seat, Alum. 1/4" NPT	2
12	26694	Injector Fitting	1
13	10339	Spring	1
14	26880	Valve Housing, Foot	1
15	26881	Valve Seat, Foot	1

\*Parts included in Spare Parts Kit No. **SP-97N**

