

Liquid End Sheet

LE-25SA

When pumping solutions, make certain that all tubing is securely attached to the fittings. It is recommended that tubing or pipe lines be shielded to prevent possible injury in case of rupture or accidental damage. Always wear protective clothing and face shield when working on or near your metering pump.

Note: See parts list for materials of construction

A. INSTALLING INJECTION CHECK VALVE

1. The purpose of the injection check valve is to prevent backflow from the treated line.
2. A ½" NPT female fitting with sufficient depth will accept the injection check valve.
3. To insure correct seating of the ball inside the injection check valve, the injection check valve should be installed upwards (vertically) into bottom of the pipe.

B. CONNECTING DISCHARGE TUBING

NOTE: Cut tubing to length needed for discharge line.

1. Route tubing from the injection check valve to the metering pump, making sure it does not touch hot or sharp surfaces, or is bent so sharply that it kinks.
2. Slide the small end of the coupling nut onto tubing, then slide on the clamp ring.
3. Push tubing on the valve housing nozzle so that tubing flares out and butts up against valve housing and will not go any further.
4. Slide the clamp ring and coupling nut to the threads and engage. While pushing the tubing onto the valve housing nozzle, tighten the coupling nut by hand until tubing is held securely in place.

**Excessive force will crack or distort fittings.
DO NOT USE PIPE WRENCH.**

C. CONNECTING SUCTION TUBING

1. Cut suction tubing to a length so that the foot valve hangs just above the bottom of the solution container. Maximum recommended vertical suction lift is 5 ft (1.5 m).
2. Follow same procedure in connecting suction tubing to suction valve and foot valve (see **B. Connecting Discharge Tubing**).

D. PRIMING

1. Connect pressure relief tubing to pressure relief port on the four function valve.

2. Route tubing to solution reservoir and anchor with a plastic tie. Do NOT submerge tubing in solution.
3. Correct position of relief and anti-syphon knobs are: anti-syphon arrow must be vertical (word "anti-syphon" is upright). Relief arrow must be horizontal (word "relief" is upright).

NOTE:

At injection pressures below 25 psi (1.75 kg/cm²) a slight buzzing noise may be made by the anti-syphon valve during each stroke of the metering pump. This is normal.

4. Start pump. Set at 80% speed and 100% stroke.
5. When solution begins to flow through the return tubing, rotate relief arrow to the vertical position.
6. The pump is now primed.

NOTE:

- (a) *Pump is normally self-priming if suction lift is not more than 5 ft (1.5 m), valves in the pump are wet with water (pump is shipped from factory with water in pump head) and the above steps (D. Priming) are followed.*
- (b) *If the pump does not self prime, remove discharge valve housing and ball and pour water or solution slowly into discharge port until head is filled. Follow step D. Priming thereafter.*

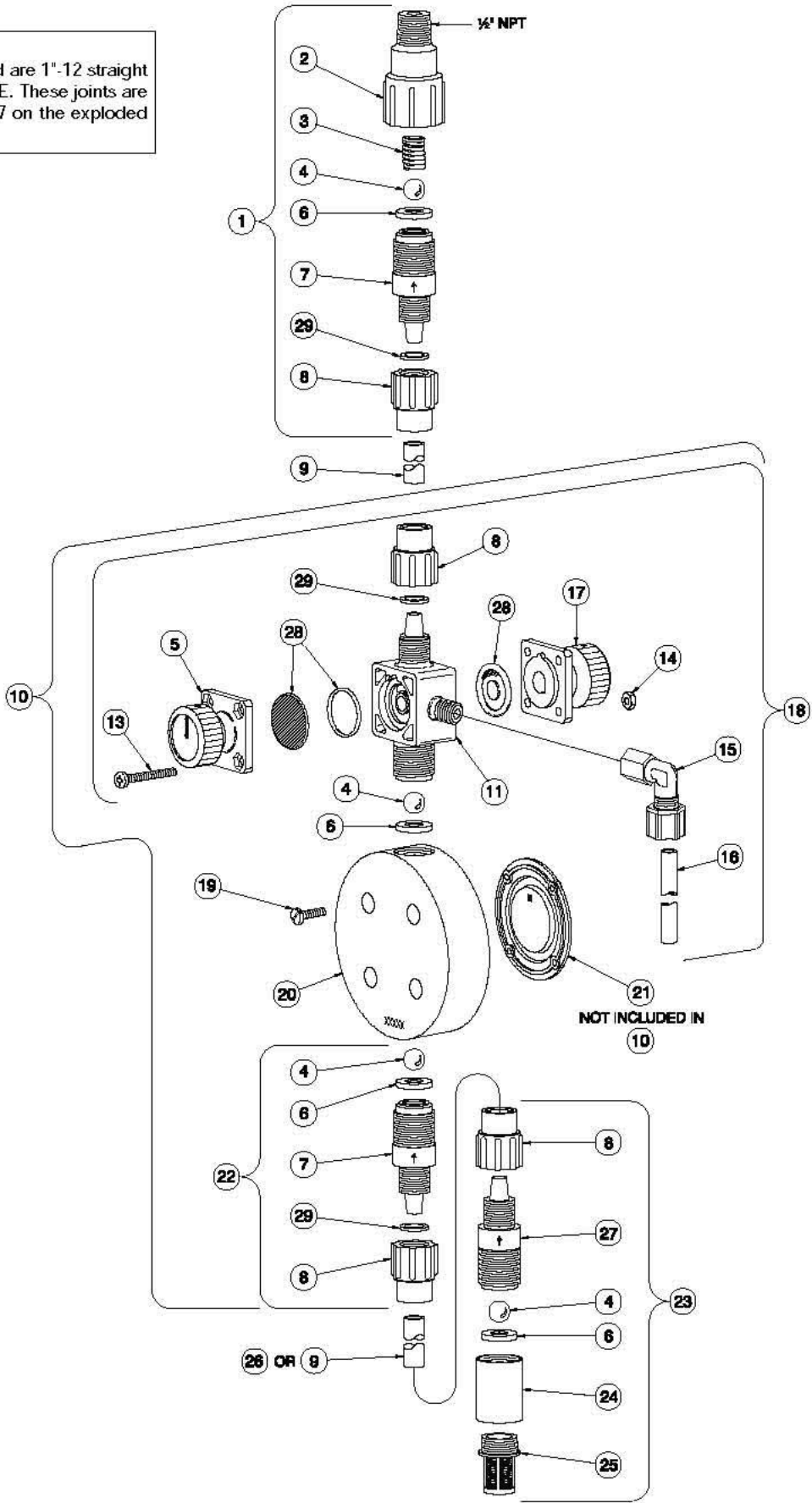
E. DEPRESSURIZING DISCHARGE LINE

1. It is possible to depressurize the discharge line and pump head without removal of tubing or loosening of fittings.

Be sure injection check valve is properly installed and is operating. If a gate valve or globe has been installed downstream of injection check valve, it should be closed. Be certain relief tubing from the four function valve is connected and run to solution reservoir.

2. Rotate both anti-syphon and relief arrows so they are in a horizontal position.
3. The discharge line is now depressurized.
4. If injection check valve is of higher elevation than pump head, disconnecting tubing at injection check valve end will allow air to enter and cause solution to drain back to tank.

NOTE:
Threaded connections into pump head are 1"-12 straight threads. **DO NOT USE TEFLON® TAPE.** These joints are sealed by seal ring valve seats (item 7 on the exploded view).



LE-25SA

SUCTION LIFT

KEY NO.	PART NO.	DESCRIPTION	QUANTITY LE-25SA
1	26758A	Injection Check Valve Assembly	1
2	25108	Injector Fitting, Polypropylene	1
3	30348+	Spring, Polyethylene Coated	1
4	10138+	Ball, Ceramic, .500	4
5	34615	Cap Assembly, Antisyphon	1
6	10228+	Seal Ring, Viton	4
7	25106	Valve Seat, Polypropylene	2
8	10411	Coupling Nut, 1/2", Polypropylene	4
9	10142-16	Tubing, PE, .5" O.D.	1
10	25155A	Head Assembly, 25SA	1
11	34610	Valve Body, Assembly, PVDF	1
13	34679	Screw, 10-24 x 1 5/8", SS	4
14	10143	Nut, 10-24, SS	4
15	10587	Elbow Conn, Polypropylene	1
16	10342-10	Return Tubing, PE, .375"O.D.	1
17	32115	Cap Assembly, Relief	1
18	34626	Anti-Syphon Valve Assembly	1
19	10340	Screw, 10-24 x 3/4", SS	4
20	10681-3	Head, 3.0 SI Polypropylene	1
21	31419+	Liquifram, 3.0 SI, PTFE Face	1
22	25157A	Suction Valve Assembly	1
23	25154A	Foot Valve Assembly	1
24	25600	Foot Valve Seat, Polypropylene	1
25	10123	Strainer, Polypropylene	1
26	32293	Suction Tubing Straightener, Polyethylene	1
27	25173	Valve Housing, Polypropylene	1
28	34613	Seal Repair Kit, PTFE/Polyprel	1
29	37203	Clamp Ring, 1/2" Tubing, 316 SS	3

+Parts Included in Spare Parts Kit SP-25SA