

## LE-630HP

			630HP
Key Number	Part Number	Description	
1		Flapper Valve	
2	25108	Injection Check Valve Body	1
3	25558	Injection Check Valve Spring	1
4	25042	Check Valve Ball, SS	3
5	10128	Seal Ring, Hypalon	3
6		Cartridge Valve	
7		Cartridge Valve O-Ring	
8		Cartridge Valve Washer	
9	25649	Valve Seat, PP, 1/2" NPT	1
10		Clamp Ring	
11		Ferrule	
12		Clamp Sleeve	
13		Tubing Adapter	
14		Coupling Nut	
15		Tubing	
16	26033	Valve Housing, PP, 1/2" NPT	1
17		Multi-Function Valve, 3FV	
		Multi-Function Valve, 4FV	
		Multi-Function Valve, B4FV	
18	25558	High-Viscosity Spring, SS	1
19	37863	Liquifram, 6.0	1
20	25718-3	Pump Head, Acrylic, 6.0, HV	1
21	10340	Pump Head Screw	4
22		Suction Tubing	
23		Foot Valve Seat, PP	
24		Foot Valve Screen, PP	
25	25649	High-Viscosity Valve Seat, PP, Barbed	1
26	25652	H.V. Tubing Clamp	2
27	25651-3.5	H.V. Suction Tubing, Vinyl, .938 OD	1
28	25650	H.V. Tubing, Barbed X 1/2" Connector	1
29	38611	Injection Check Valve Assembly	1
30		Discharge Valve Assembly	
31		Suction Valve Assembly	
32	38606	Pump Head Assembly	1
33		Foot Valve Assembly	
34		Injection Seat PTFE	
35		Ceramic Weight	
36		Return Line	
37		Cap ASM P/R (Black Knob)	
38		Cap ASM A/S (Yellow Knob)	
39		Multi-Function Valve Body, 3FV	
		Multi-Function Valve Body, 4FV	
		Multi-Function Valve Body, B4FV	
40		Nut Multi-Function Valve	
41		Screw Multi-Function Valve	
42		Return Line Coupling Nut	
43		Adjustment Screw B/4FV	
44		Cap B/4FV	
45		Plug B/4FV	
46		Gasket B/4FV	
47		Small O-Ring B/4FV	
48		Large O-Ring B/4FV	

# Liquid End System

Model 1000  
 Model 1000  
 Model 1000

**Note:**  
 Threaded connections into pump head are 1" - 12  
 straight threads. **DO NOT USE TEFLON TAPE.**  
 These joints are sealed by seal ring valve seats (item 5  
 on exploded view).

