

LE-460FI

			460FI
Key Number	Part Number	Description	
1	27352	Flapper Valve	1
2	37351	Injection Check Valve Body	1
3	37341*	Injection Check Valve Spring	1
4	10444*	Check Valve Ball	1
5		Seal Ring	
6	37857*	Cartridge Valve	3
7	36103*	Cartridge Valve O-Ring	3
8	36107*	Cartridge Valve Washer	3
9		Valve Seat	
10	26136*	Clamp Ring	3
11		Ferrule	
12		Clamp Sleeve	
13		Tubing Adapter	
14	10299	Coupling Nut	4
15	10342-16	Tubing	1
16	37765	Valve Housing	3
17	37868	Multi-Function Valve, 4FV	1
18		High-Viscosity Spring	
19	31420*	Liquifram	1
20	38595	Pump Head	1
21	30856*	Pump Head Screw	4
	38490*	Pump Head Washer, S.S.(not shown)	4
22		Suction Tubing	
23	36204	Foot Valve Seat	1
24	10123	Foot Valve Screen	1
25		High-Viscosity Valve Seat	
26		H.V. Tubing Clamp	
27		H.V. Suction Tubing	
28		H.V. Tubing X 1/2 Connector	
29	37849	Injection Check Valve Assembly	1
30		Discharge Valve Assembly	
31	37847	Suction Valve Assembly	1
32	HALE460FI	Pump Head Assembly	1
33	37845	Foot Valve Assembly	1
34	37340*	Injection Seat PTFE	1
35	32293	Suction Tubing Straightener, Asm	1
36	25636-10	Return Line	1
37	30453	Cap ASM P/R (Black Knob)	1
38	30452	Cap ASM A/S (Yellow Knob)	1
39	38011	Multi-Function Valve Body, 4FV	1
40	25628	Nut Multi-Function Valve	4
41	25627	Screw Multi-Function Valve	4
42	25631	Return Line Coupling Nut	1
43		Adjustment Screw B/4FV	
44		Cap B/4FV	
45		Plug B/4FV	
46		Gasket B/4FV	
47		Small O-Ring B/4FV	
48		Large O-Ring B/4FV	
*Parts Included in RPM-460F - Repair & Preventative Maintenance Kit (Spare Parts)			
Additional Parts Included in Kit:			
	10973	Shaft Seal	1